



# KD Table Base Assembly and Top Attachment Instructions

**4011xx**  
**5000xx**

**7014xx**

**8001xx**  
**8206xx**

Congratulations on the purchase of your Tropitone® furniture. Read through all steps before starting assembly.

**CAUTION:** Do not try to lift or flip components with only one person. Components may be heavy and awkward to handle, and may result in injury to persons or damage to property if not lifted properly.

- ✓ Use the shipping carton, pool towels or a tarp to prepare a smooth, non-scratch work surface.
- ✓ Hardware is screwed into legs and specific table tops.

### Tools Required

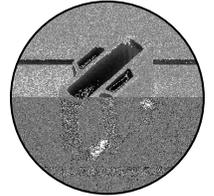
All Furniture	Safety Glasses	
Banchetto Slat	Power Drill #2 Phillips Bit	7/16" Wrench or ratchet
Other Tables	3/16" Hex Key	1/2" Wrench or ratchet

### Parts List

- (4) Table Legs
- (1) Leg Support Brace
  - (2) on tables 34" height or higher, except Banchetto Slat
- (2) Table Support Braces (Banchetto Slat only)
- (1) Table Top
  - Acrylic, Glass, Patterned Aluminum, or HPL Top Assembly
  - Banchetto Slat Table Top
  - Cast Aluminum Table Top
  - Stoneworks® Table Top
- (2) Brace Support Arms (69" x 42" or larger Cast dining)
- (1) Center Tube Support (specific models)
- (1) Column (Concrete Base)
- (1) Concrete Base Assembly (Concrete Base with Base Cover)

## 4011xx Banchetto KD Table

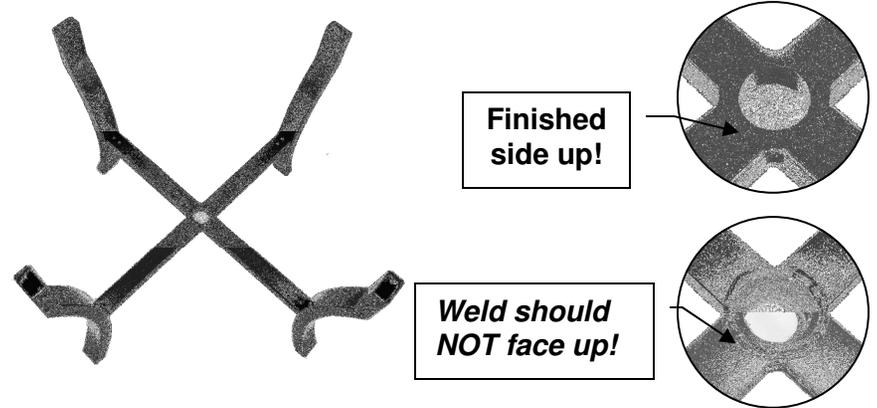
Parts List  
See page 1.



### STUB MOUNT

#### Step 1

Place the Leg Support Brace right side up on the prepared work surface. With the glide (feet) downwards, attach (4) Legs onto the Leg Support Brace.



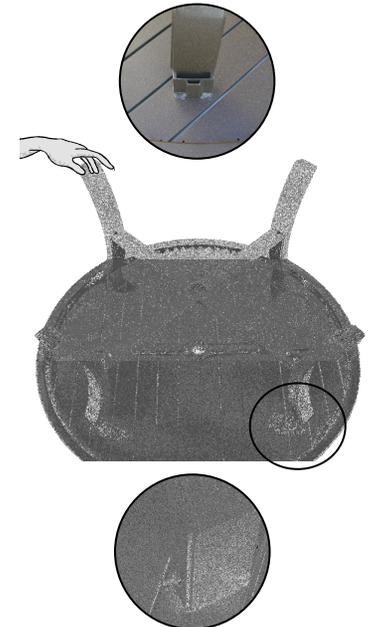
#### Step 2

With 2 persons, place the Table Top upside down on the prepared work surface.

With 2 persons, place the unassembled legs upside down (glide feet up) onto the Table Top leg stub mounts.

Loosely install the screws and washers securing the Legs to the Top (2 screws per leg, 4 places).

If you were unable to get the screws started on the first try, put one hand on the glide (at the top of the leg) and adjust / wiggle the leg while you hand-start the screw.



### Step 3 Table Support Bracing (Optional)

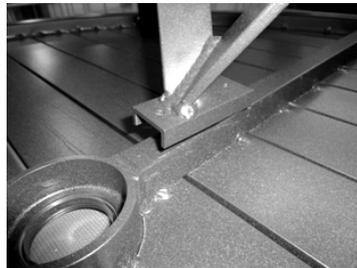
**Note:** Table Support Bracing is Optional. These brackets may be used should the table have more movement after assembly than desired. If Table Support Bracing will not be used, please skip to **Step 5** to complete your table assembly.

Place (2) Table Support Braces into the partially assembled table, between the Leg Support Brace and the Table Top.

Table Support Brace

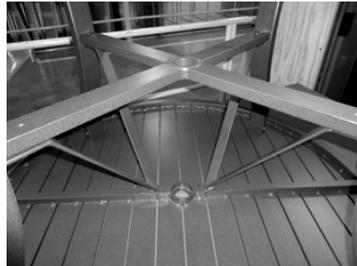


Place end of Table Support Brace with C-channel bracket over Table Top bracing as shown in the picture at right.

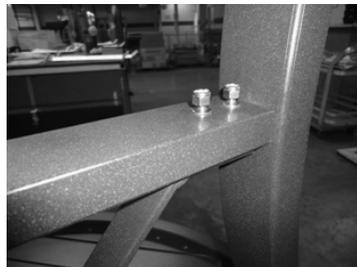


**Note:** Hole on Table Top Bracing is not an assembly hole for the Table Support Brace.

Align opposite end of Table Support Brace with assembly holes in Leg Support Brace.



Install (2) Carriage Bolts with Flat Washer and Locking Nut through the top side of the Table Support Brace and into the Leg Support Brace (4) places.



### Step 4 Table Support Bracing (Optional)

Using a Power Drill equipped with a #2 Phillips bit, install (2) self drilling, self tapping Screws through the assembly holes in the Table Support Brace into the Table Top bracing as shown in the picture at right. Repeat screw installation for 2<sup>nd</sup> Table Support Brace.



### Step 5

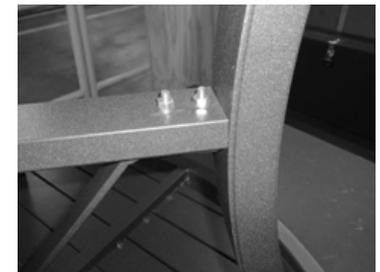
**If Table Support Bracing was not used,** Loosely install (2) hex head bolts with flat washers and locking nuts (4 places).



Fully tighten Screws that attach Legs to Table Top (2 Screws, 4 places).



Fully tighten Locking Nuts that attach Table Support Brace (Optional), Leg Support Brace, and Leg (2 Locking Nuts, 4 places).

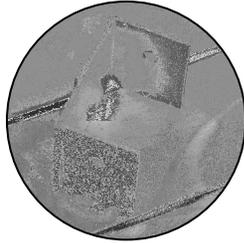


With two persons, turn the table upright. Position the table for use and enjoy!

# 4011xx Banchetto KD Table

Parts List  
See page 1.

## “U” MOUNT

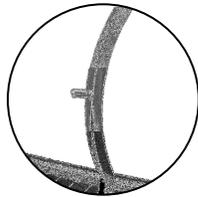
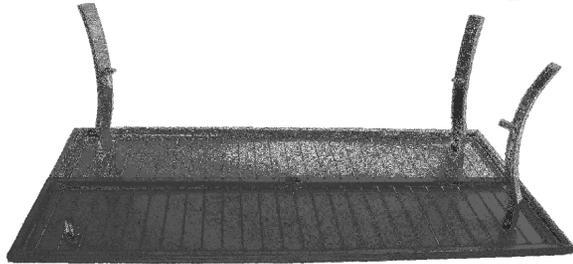


### Step 1

Place the Table Top upside down on the prepared work surface. Loosely attach (3) Legs with bolts, flat washers and nuts (3 places). Mounting posts on legs point inwards.

Bolts will fit tightly into holes. You can thread the bolt into the holes if necessary.

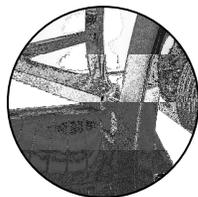
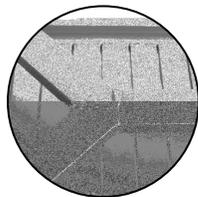
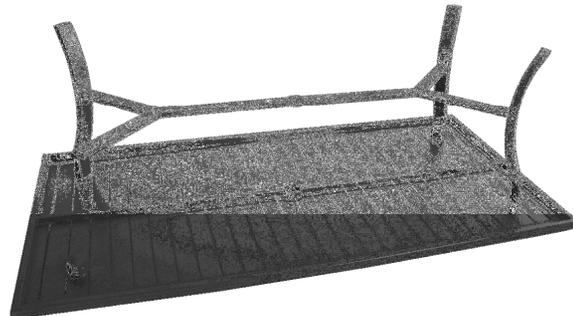
**Don't fully tighten the bolts until Step 7.**



### Step 2

Place the Leg Support Brace onto the Leg mounts with welds facing up (downwards when upright). For oval and rectangular tables, start with two legs on a short side (closer together).

This is a tight fitting connection; you may need to “bump” the leg with the heel of your hand to fully seat the Brace.



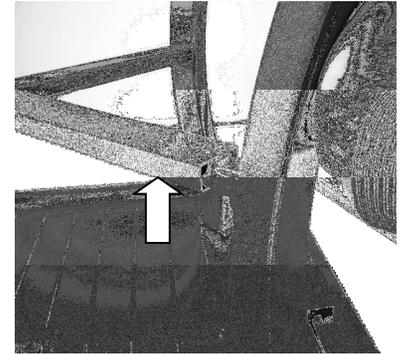
### Step 3

Place the 4<sup>th</sup> Leg to the Top mount but **don't install the bolt until Step 4.**

Attach the Leg Support Brace onto the post on the 4<sup>th</sup> Table Leg.

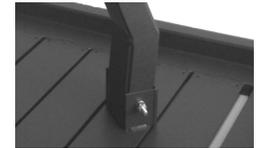
You will need to gently lift the Leg Support Brace onto the mount.

“Bump” the leg with the heel of your hand to fully seat the Brace.



### Step 4

Install the 4<sup>th</sup> Leg to the Top with bolt, flat washers and nut.



### Step 5 Table Support Bracing (Optional)

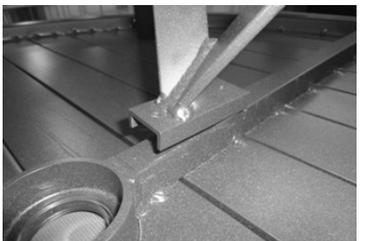
**Note:** Table Support Bracing is Optional. These brackets may be used should the table have more movement after assembly than desired. If Table Support Bracing will not be used, please skip to **Step 7** to complete your table assembly.

Place (2) Table Support Braces into the partially assembled table, between the Leg Support Brace and the Table Top.

Place end of Table Support Brace with C-channel bracket over Table Top bracing as shown in the picture at right.

**Note:** Hole on Table Top Bracing is not an assembly hole for the Table Support Brace.

Align opposite end of Table Support Brace with assembly holes in Leg Support Brace.



Install (2) Carriage Bolts with Flat Washer and Locking Nut through the top side of the Table Support Brace and into the Leg Support Brace (4) places.



### Step 6 Table Support Bracing (Optional)

Using a Power Drill equipped with a #2 Phillips bit, install (2) self drilling, self tapping Screws through the assembly holes in the Table Support Brace into the Table Top bracing as shown in the picture at right. Repeat screw installation for 2<sup>nd</sup> Table Support Brace.



### Step 7

If Table Support Bracing was not used, Loosely install (2) hex head bolts with flat washers and locking nuts (4) places).



Fully tighten Screws that attach Legs to Table Top (2 Screws, 4 places).



Fully tighten Locking Nuts that attach Table Support Brace (Optional), Leg Support Brace, and Leg (2 Locking Nuts, 4 places).



With two persons, turn the table upright. Position the table for use and enjoy!

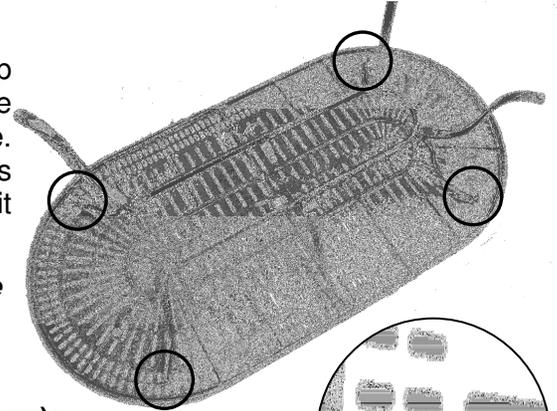
## 8001xx & 8206xx Cast KD Table

Parts List  
See page 1.



### Step 1

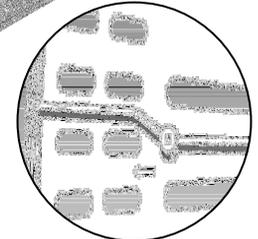
Place the Table Top upside down on the prepared work surface. Loosely attach the legs with bolts and split washers (4) places).



**Don't fully tighten the bolts until Step 5.**

### 66" Round Table (6 legs):

Locate the arrow near one leg mount. Starting at this mount, loosely attach 4 legs to 4 mounts in a row with bolts and split washers (2 adjacent mounts open).

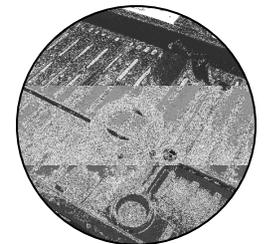


66" Round Top

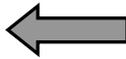
### Step 2

Place the Leg Support Brace(s) into the clamps on the Table Legs so the umbrella cross bar will arch towards the bottom of the table top (arching upwards when upright).

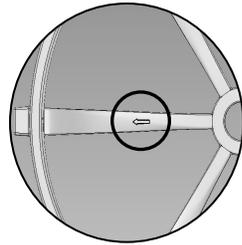
**66" Round Tables:  
see next page.**



**66" Round Table:** Point the arrow on the Leg Brace Support towards the leg mount with the arrow.



Loosely attach the remaining legs with bolts and split washers (2 places).

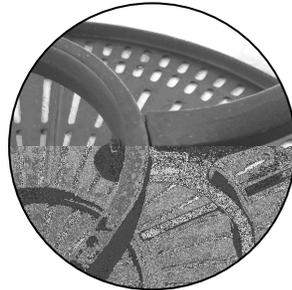


66" Leg Support Brace

### Step 3

Loosely install the bolts with split washers in the table legs as shown.

**Don't fully tighten the bolts until Step 5.**



### Step 4 Cast Dining Tables 69" x 42" or larger only

Attach the Brace Support Arms to the table top and the Leg Support Brace.

Fully tighten the bolts securing the Arms to the Table Top Leg Support Brace (2 places).

Fully tighten the bolts securing the Arms to the Table Top (2 places).



### Step 5

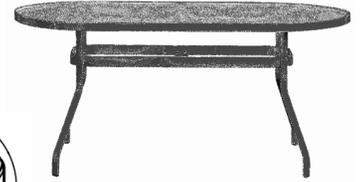
Fully tighten the bolts securing the Legs to the Table Top.

Fully tighten the bolts securing the Legs to the Leg Support Brace.

### Step 6

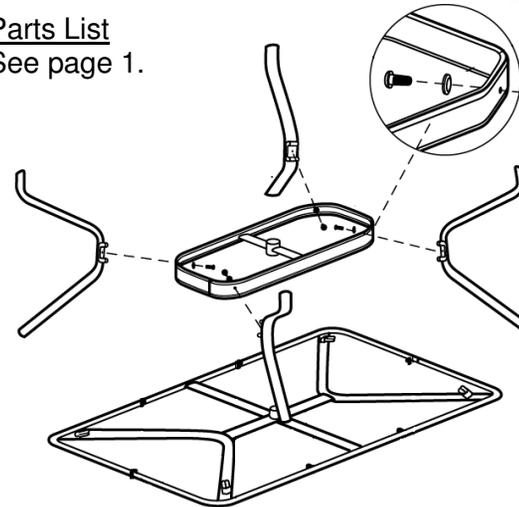
With two persons, turn the table upright. Position the table for use and adjust glides to level. Enjoy!

## 5000xxG OR A KD Table



### Parts List

See page 1.



### Step 1

Place the Table Top upside down on the prepared work surface. Attach the Table Legs to the angled interlocking posts on the Table Top Frame.

### Step 2 (500063 tables only)

Place the Center Tube Support over the umbrella ring in the center of the Table Top Frame.



### Step 3

Place the Leg Support Brace(s) into the clamps on the Table Legs. Loosely install the bolts with split washers in the table legs as shown. Insure the legs are fully inserted onto the posts in the Table Top Frame.

Fully tighten the Leg Support Brace bolts.

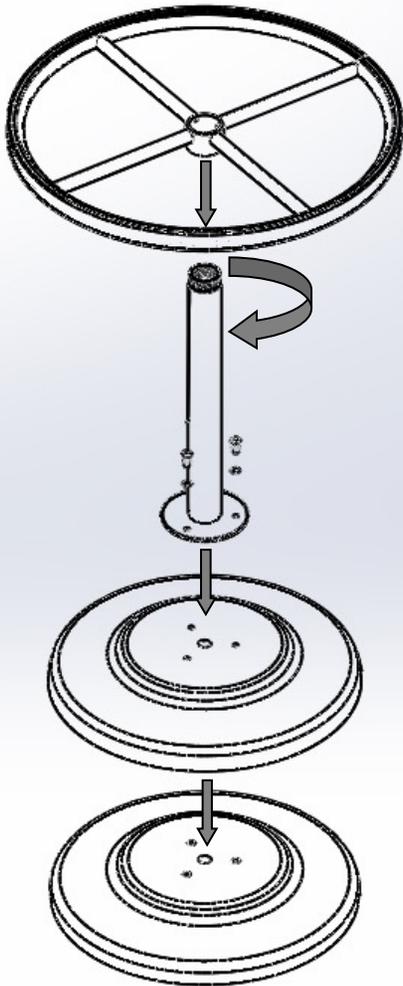
### Step 4

With two persons, turn the table upright. Position the table for use and enjoy!

**Stoneworks® Tops:** Continue to Stoneworks® Top Attachment.

## 7014xx Pedestal Base Table

Parts List:  
See Page 1.



Assembly Instruction continued on Page 12.

## 7014xx Pedestal Base Table (continued)

### Step 1

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**WARNING:** Do not try to lift or flip Concrete Bases with only one person. Concrete Bases are heavy and awkward to handle, and may result in injury to persons or damage to property if not lifted properly.

Position Concrete Base Assembly in desired location. Be sure that the assembly holes in the Base Cover line up with the threaded holes in the Concrete Base.

### Step 2

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Position Column, with assembly plate down, on top of Concrete Base Assembly. Align assembly holes and insert (3) 3/8-16 x 1" Button Head Socket Screws with 3/8" lock washers into assembly holes. Thread (3) Button Head Socket Screw into threaded assembly holes using a 7/32" Hex Key. Fully tighten.

### Step 3

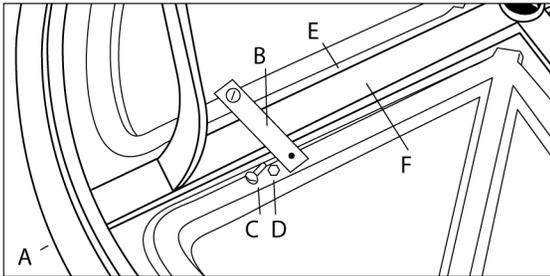
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Position threaded collar of Table Top onto threaded end of Column. Being careful not to cross threads, slowly turn the Table Top clockwise onto the Column to start the threads. Once threads have started, turn the Table Top clockwise until the Table Top Collar is fully screwed onto the Column. Place one foot on the Base to hold in place, and turn the Table Top one final time to fully tighten the Table Top to the Column.

# Stoneworks® Top Attachment

## Parts List

(1) Table Top with hardware attached



### Step 1

Place Table Top (A) upside down on the prepared work surface. Remove one Screw and Washer from each Attachment Bracket (B). Retain Screws and Washers (C)(D).

### Step 2

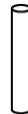
Loosen the 2nd screw on each Attachment Bracket enough to enable you to rotate the bracket to provide clear access to the Frame Channel (E).

### Step 3

Using two persons, place Table Frame (F) upside down on the Table Top, matching the Table Top Frame with Frame Channel.

### Step 4 (500063SWB, 730563SWB, 730584SWB only)

Place the Center Tube Support over the umbrella ring in the center of the Table Top Frame.



### Step 5

Rotate Attachment Brackets back to secure Table Base Frame to Top. Replace all Screws and Washers. Make sure the Table Top is sitting squarely and evenly on the Table Base Frame - then fully tighten all the screws.

### Step 6

Your table should now be fully assembled and ready for two persons to lift into an upright position.

# Cleaning and Care

Regular periodic care of your Tropitone® furniture will maintain its appearance and functionality better than occasional, heavy duty maintenance. Consider the specific conditions and usage to which your product is exposed so appropriate maintenance is provided. Product failure caused by a lack of reasonable and necessary care and maintenance is not covered by the product warranty.

## Frames

Regularly tighten **all** hardware to avoid loosening which can lead to bolt failure and product breakage. Replace missing hardware (remove product from service until repaired).

## Painted Finishes

Painted finishes are used on aluminum seating, tables and umbrellas. Periodically clean the finish with a sponge or soft bristle brush using a cleaning solution with 1/4 cup (2 oz.) mild liquid soap in a gallon of lukewarm water (100° F / 38° C). Rinse thoroughly. Avoid using abrasive cleaners. For gloss finishes, we recommend periodic waxing of the frame with a high grade automotive paste wax or the use of a commercially available protectant to help maintain and/or restore the luster of the finish. Protectants can be purchased at most casual furniture retailers.

**Caution:** In seaside use, salt can accumulate on the finish, leading to finish failure. In indoor pool areas, chlorides can accumulate on the finish, leading to finish failure. In both of these environments, repeated cycles of condensation followed by evaporation cause build-up of these aggressive corrosives. Regular cleaning with mild soap and water will remove the concentrated deposits and protect the furniture finish per the above instructions.

## Acrylic Table Tops

Avoid build-up of grease and stains by washing regularly with a cleaning solution with 1/4 cup (2 oz.) mild liquid soap in a gallon of lukewarm water (100° F / 38° C). Rinse thoroughly with clean water.

**Hint:** Occasional use of a high grade automotive paste wax will help keep the acrylic table top looking new.

**X Do not use window cleaners or products containing ammonia or solvents on acrylic tops.**

**X Do not use plastic covers over acrylic tops. Resulting heat accumulation may cause the acrylic to bow.**

### **Glass**

Use a glass cleaner with ammonia.

### **Stoneworks® Solid Surface**

Avoid build-up of grease and stains by washing regularly with a nonabrasive sponge or soft bristle brush with a cleaning solution with 1/4 cup (2 oz.) mild liquid soap in a gallon of lukewarm water (100° F / 38° C). To release embedded dirt, use a vinegar and water solution (equal parts each). Rinse thoroughly with clean water.

### **Leveling**

Cast Tables - All dining table legs and many other table legs have leveling glides which can be adjusted so the table will sit level. On other table and seating pieces, check that the glides (nylon feet) are properly seated and not worn. Replacement glides are available through your local Tropitone® Dealer or Representative. If a chair or small table sits unevenly on the floor, determine if the floor is flat by switching it with another piece in a different area. If the wobble moves with the piece, determine the "long" leg. Begin adjustment by placing a small block of wood on the floor under the long leg. Now, lift the table and firmly bring it down so that long leg contacts the wood. This should adjust the longer leg. If there is serious unevenness that cannot be corrected, contact your local Tropitone® Dealer or Representative.

### **Winter Storage**

Tropitone® Furniture is intended to be used outdoors. In milder climates, the patio furniture can be left outdoors year-round. Each piece has drain holes built into the frame to minimize water build up. **Caution: Do NOT store frames upside down.** If you live in an area that experiences freezing conditions, store your clean and dry Tropitone® outdoor furniture right side up in a dry, protected place. Water can collect and/or condense inside the frame tubing - if exposed to freezing temperatures, this water could freeze causing the frame tubing to crack or burst. This damage is NOT covered under your warranty.

# Tropitone®



### **MORE INFORMATION**

Additional care information and "How To" videos are available at [www.tropitone.com](http://www.tropitone.com) – click on Product Care.

Other Table assembly instructions:

- ✓ 120" x 55" Cast KD Dining Table Assembly
- ✓ Cast Pedestal Base Assembly
- ✓ Touch Up for Painted Aluminum Frames
- ✓ Touch Up for Stoneworks® Table Tops

If you have difficulty understanding any of the instructions and need assistance while assembling your furniture together, please call Tropitone's Customer Service Center at 949-951-2010.

Tropitone® Furniture Co., Inc.  
5 Marconi, Irvine, CA 92618  
949 951 2010 phone  
[www.tropitone.com/warranty](http://www.tropitone.com/warranty)

Part # R9T00503  
Revised: 011617  
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