

# Tropitone®



## MORE INFORMATION

For care and cleaning instructions, refer to the Tropitone® Care, Maintenance, Safety & Warranty Information guide included with your furniture and available at [www.tropitone.com/warranty](http://www.tropitone.com/warranty).

Additional care information, “How To” videos and assembly instructions for Tropitone® Outdoor Furniture and Basta Sole® shade products are also available at our website.

If you have difficulty understanding any of the instructions and need assistance while assembling your Chaise Shade, please call Tropitone’s Customer Service Center at 949-951-2010.

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# Tropitone®

*Assembled furniture  
is heavy. Assemble  
at place of use.*

## Chaise Shade Assembly Instructions (Round Sling Rail Extrusion)

Congratulations on the purchase of your Tropitone® Chaise Shade. Read through all steps before fastening components together.

**WARNING:** Do not try to lift or flip components with only one person. Components may be heavy and awkward to handle, and may result in injury to persons or damage to property if not lifted properly. Safety Glasses must be worn when drilling holes in frame components.

**CAUTION:** When instructed to fully tighten screws, do not over tighten and strip the threads.

- ✓ Read through all steps before starting assembly.
- ✓ Completely unpack all boxes and thoroughly check for items that may be individually wrapped.
- ✓ Check that all items listed in the Parts List are in your cartons.

### Tools Required

1/8” Hex Key	Marking Pencil or Marker
Power Drill	Hammer
5/16” Drill Bit	Center Punch
Large Flat Blade Screwdriver	Safety Glasses
Measuring Tape	

### Chaise Shade Parts List

- |                            |  |
|----------------------------|--|
| (1) Assembled Chaise Shade | (2) Round Sling Pins                   |
| (2) Square Sling Pins      | (4) 1/4-20 x 5/8” Cup Point Set Screws |

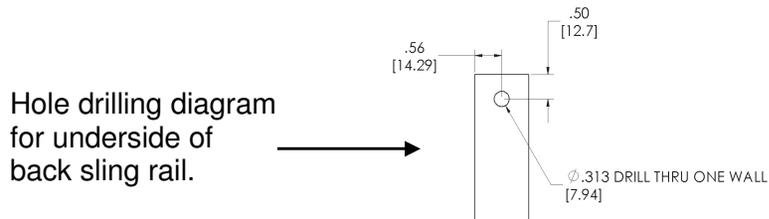
## Step 1 Drilling Chaise Shade Assembly Holes

Locate the top end of the back (headrest) of the Chaise Lounge that you will be installing the Chaise Shade to. Remove both end caps from the top ends of the sling rails by placing the end of a large flat blade screwdriver into the sling groove; gently tap the end of the screwdriver to push the end caps out.

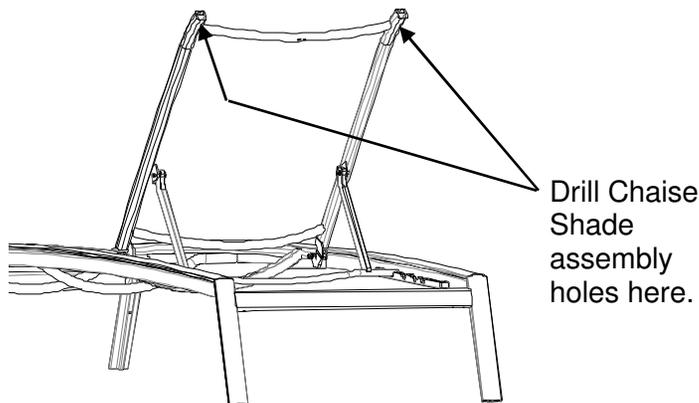
On the underside of one of the back sling rail at the top end (where the end cap has been removed) using a Measuring Tape, measure from the end of the material and make a mark using a Pencil or Marker, .50" (1/2") from the end. See hole drilling diagram.

**Note:** For ease of drilling, use a Center Punch to dimple the assembly hole location in the center of the mark on the component to be drilled. Be sure that assembly hole location is marked in the center of the back sling rail to be drilled.

Using a Power Drill, equipped with a 5/16" Drill Bit, drill through the outside wall of the underside of the back sling rail using the previously dimpled intersected mark as a guide.

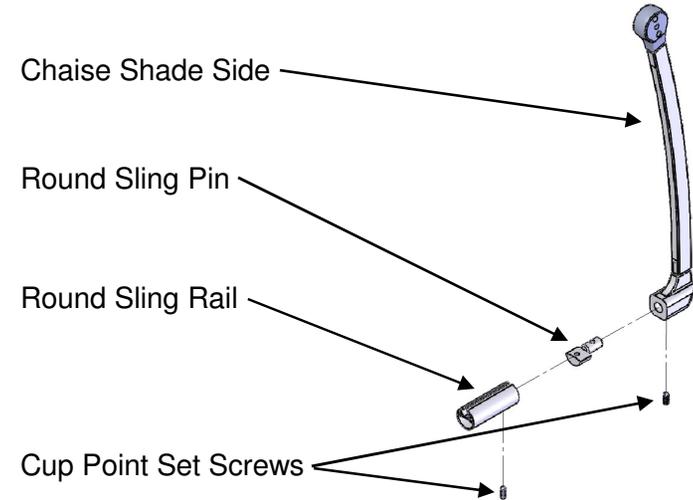


Repeat the marking and drilling process for the opposite side.



## Step 2 Chaise Shade Attachment

Determine the shape of aluminum extrusion (square or round) that was used for the back of your Chaise Lounge by looking at the end of the aluminum extrusion at the top end of the back. See below illustration.



With the back of your chaise lounge in the full up position as shown in the illustration in **Step 1**, insert the Sling Pin into the back sling rail of your chaise lounge as shown in the step above (may require gentle tapping with a hammer to seat properly). Install (1) 1/4-20 x 5/8" Cup Point Set Screw into the previously drilled assembly hole in the back sling into the Sling Pin as shown in the illustration above. Tighten screw hand tight. Repeat for the opposite side.

Insert the Chaise Shade Assembly over the rounded ends of the Sling Pins, both sides. Install (1) 1/4-20 x 5/8" Cup Point Set Screw into the bottom of the Chaise Shade Side as shown in the illustration above. Hand tighten screws. Repeat for the opposite side.

Fully tighten screws (4) places.

Adjust your Chaise Shade into the desired position by gently rotating the cover using two hands, one positioned at the front of the Shade and one positioned at the back.