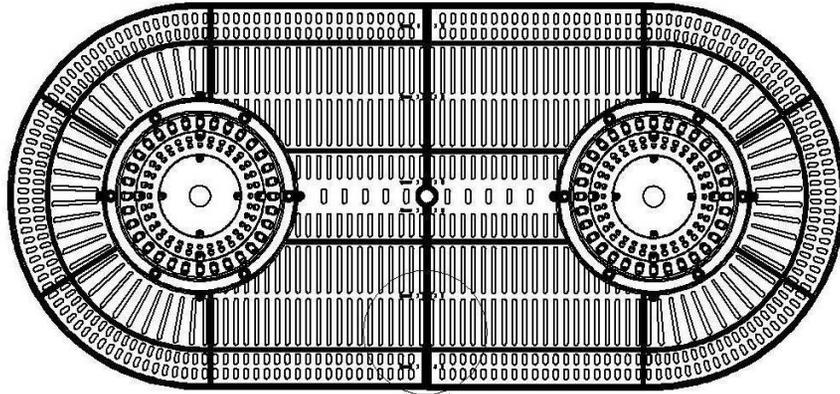


## Step 5

Gather six sets of hardware per the list below the diagram. Slide flat washer onto screw, insert into table top as shown. Slide Lock Washer onto screw, tighten the Hex Nut hand tight. Repeat in six places. Tighten firmly with Hex Key and Wrench.



### Six Places

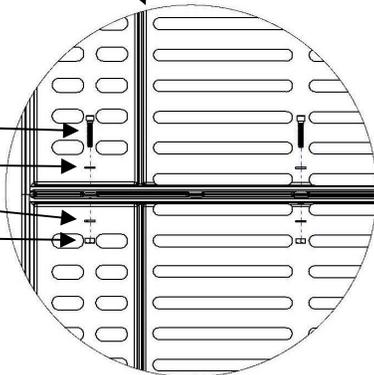
1/4" x 1 1/4" Socket

Head Cap Screw

1/4" Flat Washer

1/4" Lock Washer

1/4" Hex Nut



If you have difficulty understanding any of the instructions and need assistance while fastening your components together, please call Tropitone's Customer Service Center at 949-951-2010.

Tropitone Furniture Co., Inc.  
5 Marconi, Irvine, CA 92618

949 951 2010 phone  
www.tropitone.com

Part # R9TCKD194  
Revised: 091307

*Tropitone*  
Indoor Style, Outdoor Furniture

# 120" x 55" Cast KD Dining Table Assembly Instructions

Read through all steps before fastening components together. Carefully unpack cartons and check for any damage.

**CAUTION:** Do not try to lift or flip furniture components with only one person. Components may be heavy and awkward to handle, and may result in injury to persons or damage to property if not lifted properly.

### Tools Required

3/16" Hex Key (Allen wrench)

1/4" Hex Key (Allen wrench)

7/16" Wrench

### Parts List

(2) Cast Table Top Half Components (approx. 67 lbs. each)

(2) Cast Pedestal Bases (approx. 61 lbs. each)

(6) 1/4" x 1 1/4" Socket Head Cap Screw

(6) 1/4" Flat Washer

(6) 1/4" Lock Washer

(6) 1/4" Hex Nut

(8) 5/16" x 1 1/4" Socket Head Cap Screw

(8) 5/16" High Collar Lock Washer

✓ Check that all items listed in the Parts List are in your carton.

# 120" x 55" Cast KD Dining Table

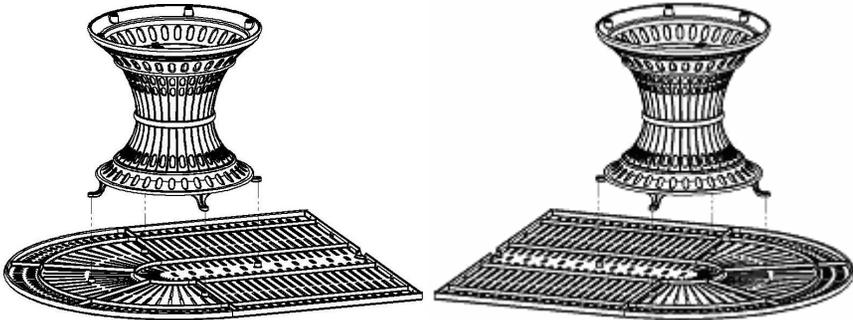
## Step 1

Assembled table is heavy; put together at place of use. With two persons, place Table Top Half Components upside down in the open cartons or place on a tarp or pool towels.



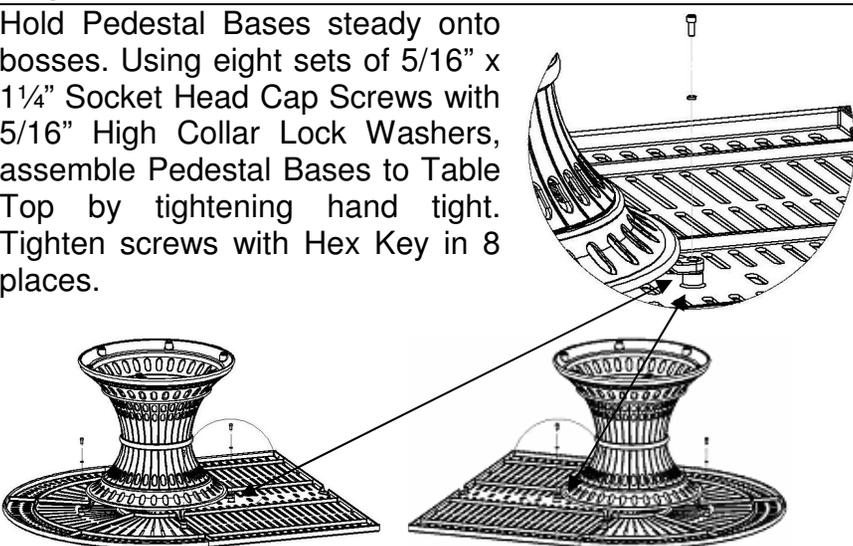
## Step 2

With two persons, place Pedestal Bases upside down onto Table Top Half Components. Align each of the four Pedestal Base elbows with mounting bosses on table tops.



## Step 3

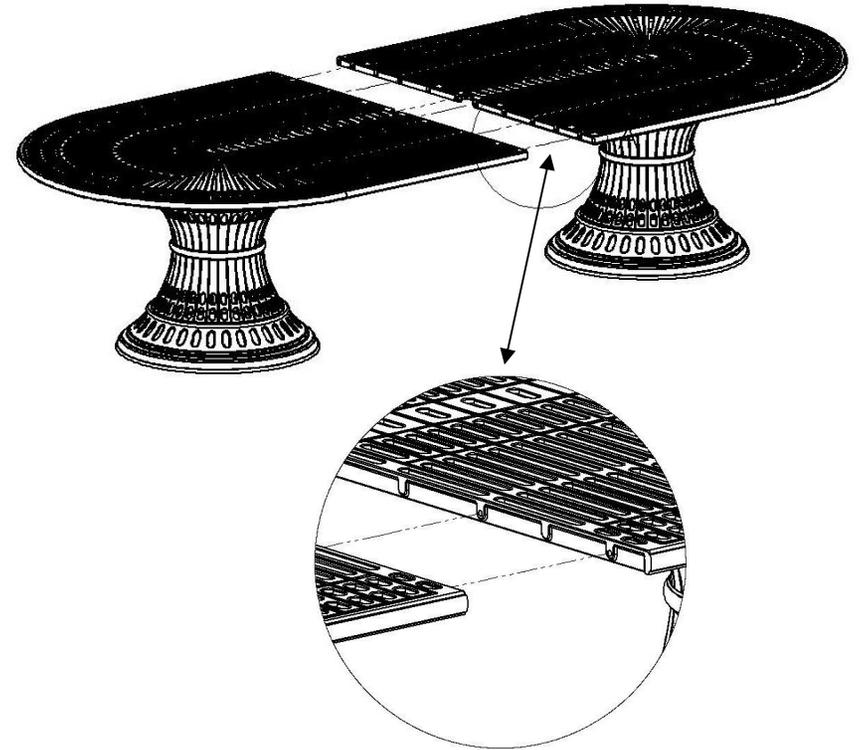
Hold Pedestal Bases steady onto bosses. Using eight sets of 5/16" x 1 1/4" Socket Head Cap Screws with 5/16" High Collar Lock Washers, assemble Pedestal Bases to Table Top by tightening hand tight. Tighten screws with Hex Key in 8 places.



## Step 4

With two persons, turn each table half assembly upright and slide together.

**Note: One person should hold the table half assemblies stable during hardware installation.**



**Caution: Each Table Top Half Assembly weighs approximately 127 pounds. When the table is fully assembled, it will weigh approximately 255 pounds. Place table in final position for use before connecting the two halves together.**